

Work Order ID 106226 -2

106226

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Item ID: K10021

Revision ID:

Item Name: Spacepod Hardware (-241)

Start Date: 9/16/13 Start Qty: 2.00

Required Date: 9/16/13 Req'd Qty: 2.00

Reference:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: MJS

Date: 13-08-30

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00

MAY 21 2014

D&S
06
9-89

D&S
28
9-89

MAY 20 2014

D&S
31
9-89

100

Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00

MAY 21 2014

D&S
06
9-89

110

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location:

0.00

120

Packaging

Memo

0.00

Packaging

D&S
03
9-89

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Item ID: K10021

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Spacepod Hardware (-241)

Stop *NS2*

Start Date: 9/16/13 Start Qty: 2.00 *2*

Required Date: 9/16/13 Req'd Qty: 2.00 *2*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

14/5/21

MF
14-5-21

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Work Order ID: 106226

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Parent Item: K10021

K10021

Parent Item Name: Spacepod Hardware (-241)

Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.03.07 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

A3235-020-935

Purchased

No

110

Each

243.0000

8

16

**

A3235-020-935

Washer - Countersunk

MAY 20 2014

Location

Loc Qty

Loc Code

DAS
28
9-89

DAS
31
9-89

ST278

243

106150

243

ALS7-1032-130

Purchased

No

110

Each

4,255.000

16

32

**

AI S7-1032-130

Rivnut

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

100

121444

100

FP001

305

117717

27

118966

22

119530

73

119775

2

120181

12

121444

166

122474

3

ST280

106

122763

56

124226

50

st510

3744

m126109

3744

125649

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Parent Item Name: Spacepod Hardware (-241)

Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 2.00

Required Qty: 2.00

AN3-10A

Purchased

No

110

Each

405.0000

4

AN3-10A

Bolt

**

DAS
28
9-89

MAY 20 2014

Location

Loc Qty

Loc Code

ST351

14

124221

3

124858

11

ST513

391

m125709

391

128403

DAS
31
9-89

AN3-3A

Purchased

No

110

Each

713.0000

16

AN3-3A

Bolt

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST350

713

123831

7

124552

1

m125709

146

m126192

200

m126249

359

128429

DAS
31
9-89

AN3H4A

Purchased

No

110

Each

68.0000

8

16

AN3H4A

Bolt

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST350

68

115422

18

124805

50

123759

DAS
31
9-89

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Parent Item: K10021

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Parent Item Name: Spacepod Hardware (-241)

Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 2.00

Required Qty: 2.00

AN525-10R7 Purchased No 110 Each 2,700.000 36 72 DAS 28 9-89 MAY 20 2014
 **

AN525-10R7

Screw

Location Loc Qty Loc Code

ST505 1185

M126180 1185

st507 5

124093 5

ST509 1500

125268 1500

ST517a 10

124555 10

127815

DAS 31 9-89

AN526C832R14 Purchased No 110 Each 473.0000 8 16

AN526C832R14

Screw

Location Loc Qty Loc Code

ST346 473

124215 473

**

DAS 28 9-89

DAS 31 9-89

AN5-5A Purchased No 110 Each 43.0000 1 2

AN5-5A

Bolt

Location Loc Qty Loc Code

ST361 43

110865 43

**

DAS 28 9-89

DAS 31 9-89

AN960ID10 NAS1149D0363J Purchased No 110 Each 0.0000 8 16

AN960ID10

WASHER

AN960ID10L NAS1149D0332J Purchased No 110 Each 0.0000 16 32

AN960ID10L

Washer

**

DAS 28 9-89

DAS 31 9-89

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Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 2.00

Required Qty: 2.00

AN960JD516 NAS1149D0563J Purchased No

110 Each 2.0000

3 6

DAS

28

9-89

MAY 20 2014

AN960JD516

Washer

05

9-89

Location

Loc Qty

Loc Code

ST504

2

1069059

2

126319

DAS

31

9-89

D2174-041 Manufactured No

110 Each 5.0000

2 4

DAS

28

9-89

D2174-041

Web Assembly

045

03

9-89

Location

Loc Qty

Loc Code

ST240

5

86948

1

93840

2

95954

2

106295X3

95197X1

DAS

31

9-89

D2589 Manufactured No

110 Each 67.0000

1 2

DAS

28

9-89

D2589

Keys, Key Chain

2X

Location

Loc Qty

Loc Code

ST012

67

58194

67

18.0000

2

DAS

31

9-89

D2985 Manufactured No

110 Each 18.0000

1 2

DAS

28

9-89

D2985

Label

106718

Location

Loc Qty

Loc Code

ST023

18

104987

10

86719

8

DAS

31

9-89

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Parent Item: K10021

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Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 2.00

Required Qty: 2.00

D3015-3

Manufactured No

110 Each

135.0000

2

DAS

28

9-89

MAY 20 2014

D3015-3

Locknut

Location

Loc Qty

Loc Code

FG	10
95758	8
96151	2
ST023	125
95758	16
97511	109

111465

DAS
31
9-89

D3547-1

Manufactured No

110 Each

8 0000

2

DAS

28

9-89

D3547-1

Bracket

Location

Loc Qty

Loc Code

ST056	8
57951	1
83113	7

2x

DAS
31
9-89

D3550-1

Manufactured No

110 Each

7.0000

2

DAS

28

9-89

D3550-1

STRUT

Location

Loc Qty

Loc Code

ST253	7
102102	2
83114	3
94984	2

101529 x1
106627 x1

DAS
31
9-89

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Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 2.00

Required Qty: 2.00

D3552-7

Manufactured No

110

Each

8.0000

1

2

D3552-7

Door Prop

**

DAS
28
9-89

MAY 28 2014

115663

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

2

85044

2

ST260

6

83115

6

D3554-7

Manufactured No

110

Each

47.0000

1

2

D3554-7

BALL STWD

**

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

5

87039

5

ST056

42

87039

12

87571

30

2x

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K10021

Parent Item Name: Spacepod Hardware (-241)

Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

7,008.000

16

32

**

DAS

28

9-89

MAY 20 2014

MS21042L3

Nut

Location

Loc Qty

Loc Code

FP001

3

122141

3

GA

18

122452

18

ST314

604

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

335

ST506

1383

123900

912

124291

471

ST510a

5000

M126275

1000

M126333

4000

128401

DAS

31

9-89

MS21042L5

Purchased

No

110

Each

1,211.000

1

2

**

DAS

28

9-89

MS21042L5

Nut

Location

Loc Qty

Loc Code

ST314

230

125654

230

ST506

1

123900

1

st507

980

125535

980

128810

DAS

31

9-89

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K10021

Parent Item Name: Spacepod Hardware (-241)

Start Date: 9/16/13

Required Date: 9/16/13

Start Qty: 2.00

Required Qty: 2.00

MS24694-S67

Purchased

No

110

Each

69.0000

7 14

**

DAS
28
9-89

MAY 20 2014

MS24694-S67

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST303

69

106166

2

114341

5

115016

62

14X

DAS
31
9-89

MS24694-S69

Purchased

No

110

Each

52.0000

1 2

**

DAS
28
9-89

MS24694-S69

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST303

52

112492

52

2X

DAS
31
9-89

MS27039-0811 X2

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